

SIKALIAS

PHARMACEUTICAL LABORATORIES

Two GMP sites in Peristeri | From client brief to industrial manufacturing

Sikalias Pharmaceutical Laboratories

Development • Scale-Up • Contract
Manufacturing

Sikalias Pharmaceutical Laboratories SA

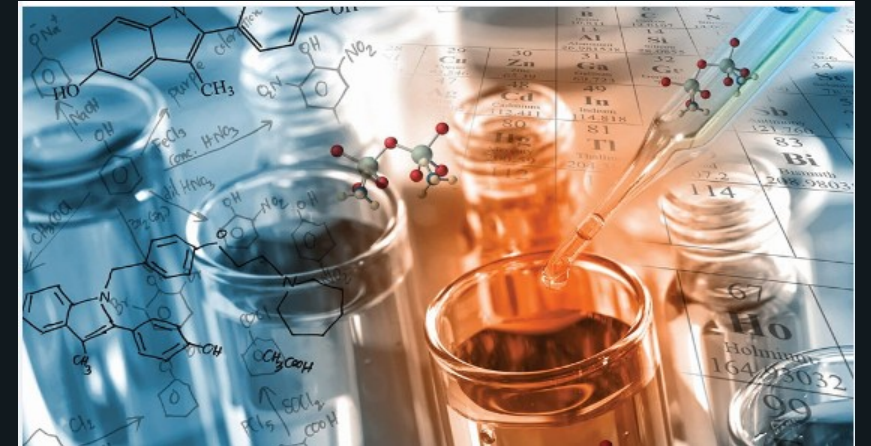
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Συνεργάτης ανάπτυξης και παραγωγής

Development and manufacturing partner for pharmaceutical, nutraceutical, medical device, FSMP and cosmetic companies.

Client-first operating model: R&D, analytical development, stability, scale-up and manufacturing readiness.



20+

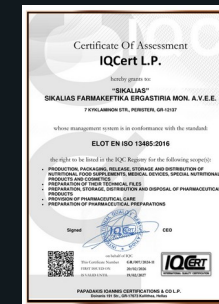
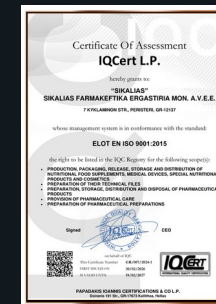
partner companies across healthcare categories

120+

entrusted products across multiple formats

2

complementary sites in Peristeri



Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

What makes Sikalias different

The value is not only in production capacity — it is in the pathway from client brief to reliable batch.

Formulation and analytical development from the initial brief
Stability rationale and technical package generation
GMP manufacturing across two complementary sites
Batch-size flexibility and continuity-of-supply capability



Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Two-site operating model

Site 0 and Site 1 work as one platform: development, pilot, GMP operations and larger industrial lines.

SITE 0 Kyklaminon 7

7 Kyklaminon Str., Peristeri 12137

- R&D, analytical work, pilot support and QC
- GMP operations for selected non-sterile liquid / semi-solid formats
- Batch certification, packaging support, chemical / physical QC

SITE 1 Stylianou Gonata 3-5

3-5 Stylianou Gonata Str., Peristeri Industrial Zone 12133

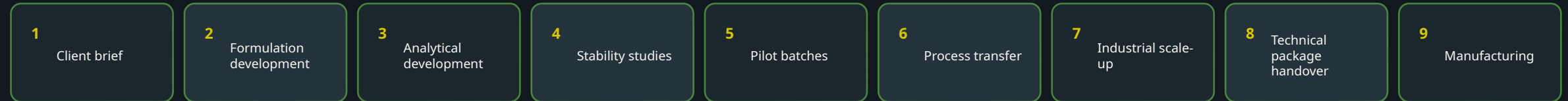
- Larger GMP lines and broader authorized dosage-form scope
- Solid dose, powders/sachets, sprays, drops and liquids
- Flexibility for larger commercial campaigns

R&D → Pilot → Scale-up → Manufacturing

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Typical project workflow

A clear, documented path from development to industrial scale-up.



Regulatory ownership remains with the client-appointed RA / MAH structure. Sikalias supports the technical package, scale-up and manufacturing readiness.

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Authorized manufacturing scope

A broad authorized non-sterile dosage-form platform across healthcare categories.

Liquids	Sprays / Drops	External / Semi-solids	Solid dose	Capsules / Powders
Oral solutions Syrups Suspensions Oral drops	Oral sprays Nasal solutions Nasal sprays Otic drops	Dermal solutions Pharmaceutical soaps Emulsions Creams / ointments / gels	Plain tablets Effervescent tablets Lozenges Coated tablets	Hard capsules Powders in bottles Effervescent powders Sachets

Note: public communication should distinguish authorized scope from the commercial focus of each period.

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Technical platform advantage

Specialized technical capabilities that support quality, flexibility and product robustness.

<10% RH

Low-humidity room for moisture-sensitive or hygroscopic formulations

N₂

Nitrogen capability for oxidation-sensitive ingredients

Automation

From mixer to primary and secondary packaging with minimized direct manual handling

Packaging

PVC/Alu blisters, Alu/Alu strips or bottles



Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Automated liquid, spray & drop lines

Automated flows for product handling, packaging and traceability.



- 01 Nasal solutions / sprays
- 02 Oral sprays
- 03 Otic drops
- 04 Oral solutions / syrups / suspensions
- 05 Nitrogen connection for oxidation-sensitive formulations

Goal: stable flow, traceability, minimized manual handling and more predictable manufacturing quality.

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Moisture-sensitive & solid-dose projects

Low-humidity capabilities and packaging options for technically demanding solid formats.

<10% RH

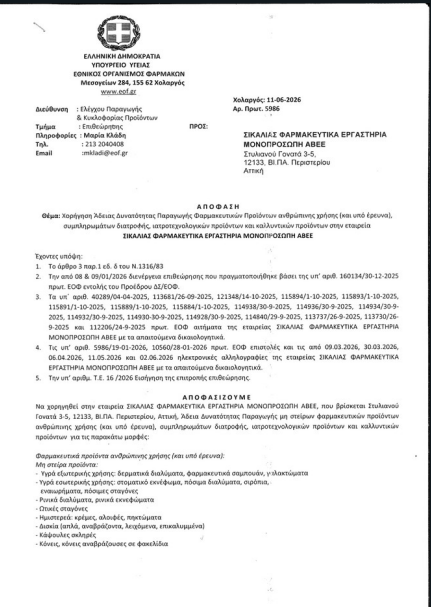
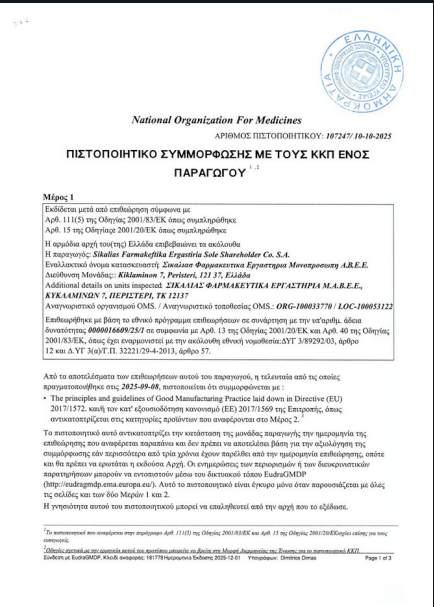
Low-humidity capability for moisture-sensitive projects.

- Effervescent powders in sachets for hygroscopic-sensitive ingredients
- Powders in bottles for products reconstituted into suspensions
- Effervescent and lozenge tablets in low-humidity operations
- Plain / coated tablets and capsules with multiple packaging options

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Quality, GMP & compliance framework

QA-led compliance, GMP operations and current ISO framework.



- 1 GMP operations and National Appendix for the sites
- 2 ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007
- 3 QA-led technical documentation and manufacturing readiness
- 4 Coordination with client-appointed RA / MAH partners where required

Current quality framework: ISO 9001:2015 • ISO 13485:2016 • EN ISO 22716:2007

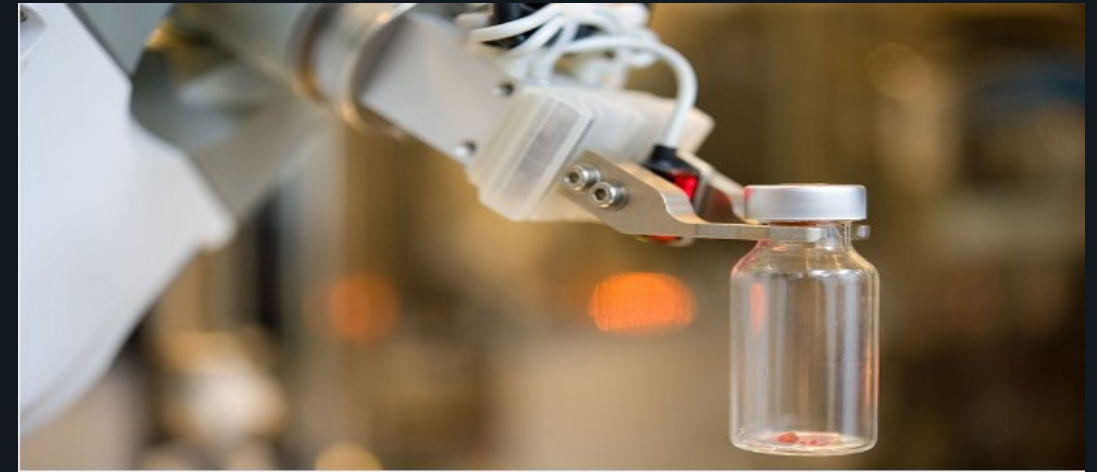


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Client value proposition

What the partner gains beyond manufacturing itself.

Development depth	from brief to technical package
Manufacturing flexibility	smaller and larger GMP batches
Continuity of supply	two-site production security
Technical edge	low humidity, nitrogen and automated lines



Sikalias is not positioned simply as a producer. It is positioned as a technical partner that reduces development, manufacturing and supply risk.

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

How we engage

A clear collaboration model for new development, scale-up or outsourced manufacturing.

1

Custom formulation development

2

Analytical development & stability studies

3

Pilot batches and scale-up

4

Contract manufacturing of ready-to-produce formulas

5

Technical documentation support for client-appointed RA partners



Private client decks may include selected project or client references where permission is available.

Sources: EOF GMP package / production authorization, Site 0 and Site 1; ISO 9001:2015, ISO 13485:2016, EN ISO 22716:2007 certificates.

Contact

Let us discuss your next development or manufacturing project.

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Start with a product brief. We can help define the fastest safe path to development, scale-up and manufacturing.